

Instructions for Applying Iron-On

Heat Seal Patches

- 1. Iron the base fabric prior to the application at appropriate temperature.**
- 2. Preheat iron to cotton setting. Do not use steam during patch application.**
- 3. Place patch in desired position on article/garment.**
- 4. Preset patch by laying a lightweight press cloth, like a handkerchief or thin towel, over the patch and the area the iron will contact.**
- 5. Apply firm pressure with iron with constant pressure for about 20-25 seconds with no back and forth motion. (Suggest pre-testing garment material to ensure that heat setting is not too hot).**
- 6. Repeat this application on the back side of the garment with cloth, if possible, for about 15 seconds.**
- 7. Allow patch to cool without moving the garment. Allow to cool thoroughly before using.**
- 8. Check to see if the patch is fixed strongly. If not, repeat the above process until securely attached. Since different irons' heat capacity can vary, consider using fabric glue from craft stores only if necessary.**
- 9. Follow normal machine-provided instructions/guidelines when using a Heat Seal Machine at 350 - 400 degrees.**
- 10. Recommend sewing patch onto all delicate fabrics such as silk, leather, rainwear (water-proof), nylon, rayon, and satin or tri-acetate fabrics so not to burn the fabric.**